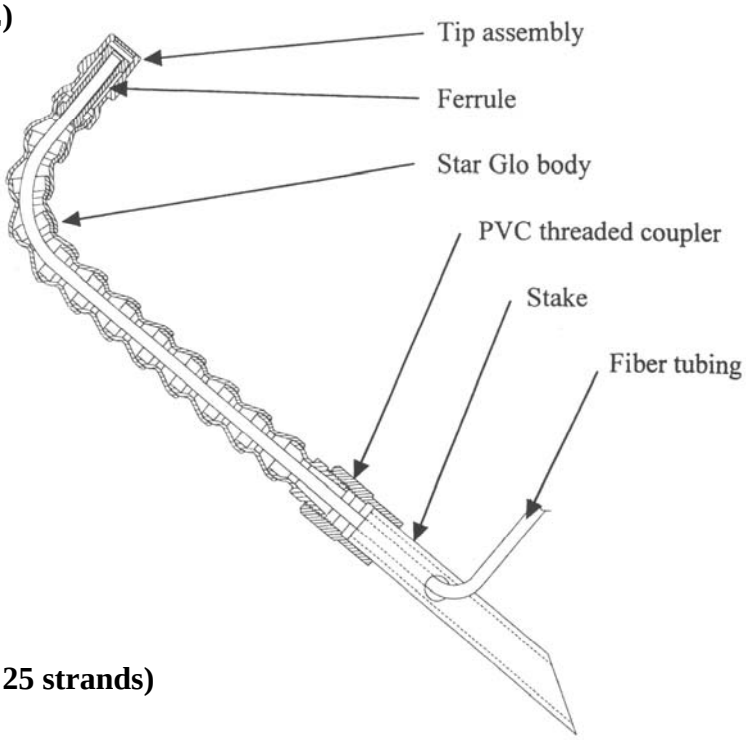
FIBERSTARS
Fiber Optic Technology in Lighting™

**STAR GLO (LANDSCAPE FIXTURE)**

1. Star Glo body
2. Tip assembly
3. Ferrule – 25 fibers
4. Ferrule – 75 fibers
5. Ferrule – 50 fibers
6. PVC threaded coupler
7. Stake: ½" PVC x 6" long




**TOOLS AND MATERIAL NEEDED FOR STAR GLO INSTALLATION**

1. Star Glo fixture (SG-100)
2. 25, 50, or 75 strand fiber
3. Epoxy kit (FS-115)
4. Hot knife (FS-118)

**Star Glo Kits (kits come attached with 25 strands)**

SG-KIT-15
SG-KIT-25
SG-KIT-40

## INSTALLATION PROCEDURE OF STAR GLO (LANDSCAPE FIXTURE)

1. Plug in the hot knife first. Feed the fiber tubing through the hole in the stake and pull enough fiber through to reach 6" past the tip of the Star Glo fixture.
2. Now feed the tubing through the threaded coupler and through the desired number of ball segments. (If necessary, the ball segments can be snapped apart to create different lengths). Thread the coupler onto the Star Glo body and push the stake into the coupler.
3. Trim back 4" of the fiber casing to expose the raw fibers. Be careful not to nick or cut the fibers. Select the proper size ferrule. The larger piece holds 75 strands, the other ferrule holds 50 strands, and the smaller piece holds 12-25 strands. Feed the exposed fibers through the ferrule until the fiber casing rests on the back of the ferrule. Epoxy the fibers and casing to the ferrule and allow it to dry for 10 minutes.
4. Using the hot knife, trim the fibers flush with the end of the ferrule.
5. Carefully push the tubing and centering device back into the Star Glo body until they are seated. Push the tip assembly onto the ball segments until it snaps in place.
6. You are now ready to stake the assembly into the ground and adjust the spotlight by rotating the ball segments to the desired position.

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